

DISASSEMBLY

1. REMOVE NO. 2 DOOR INSIDE HANDLE BEZEL

(a) Using a screwdriver, remove the No. 2 door inside handle bezel.

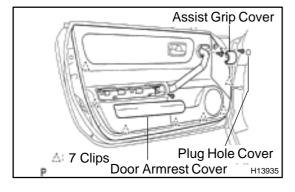
HINT:

Tape the screwdriver tip before use.

- (b) Remove the screw.
- (c) Using a screwdriver, remove the inside handle bezel as shown in the illustration.

HINT:

Tape the screwdriver tip before use.



2. REMOVE DOOR TRIM

(a) w/ Tweeter speaker:

Using a screwdriver, remove the tweeter speaker cover.

HINT:

Tape the screwdriver tip before use.

(b) Using a screwdriver, remove the plug hole cover and screw.

HINT:

Tape the screwdriver tip before use.

(c) Using a screwdriver, remove the door armrest cover and assist grip cover.

HINT:

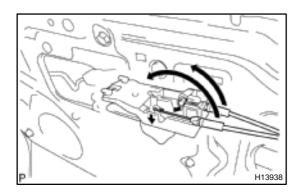
Tape the screwdriver tip before use.

- (d) Remove the 2 screws.
- (e) Insert a screwdriver between the door panel and door trim to pry the trim out.

HINT:

(f)

Tape the screwdriver tip before use.



HINT: At the time of reassembly, please refer to the following items.

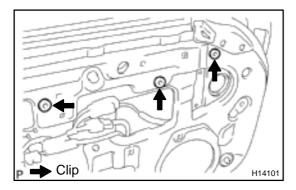
 Check that a ball at the end of the locking cable is pressed (The cable should be locked.).

Pull the trim upward to remove it, then disconnect the locking cable and open cable from the door inside handle.

- Turn the locking knob of the inside handle fully to the lock side and install the locking cable.
- (g) Remove the screw and door inside handle from the door trim.

2000 MR2 (RM760U)

- (h) Using a screwdriver, remove the front door inner weatherstrip from the door trim.
- 3. w/ Tweeter speaker:
 REMOVE TWEETER SPEAKER



4. REMOVE SERVICE HOLE COVER

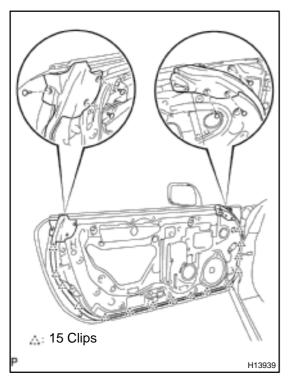
Remove the 3 clips and service hole cover.

NOTICE:

Do not tear the cover.

HINT:

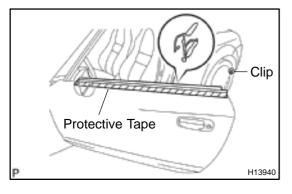
At the time of reassembly, please refer to the following item. Bring out the 2 cables and wire harness through the slits of service hole cover.



5. REMOVE FRONT DOOR WEATHERSTRIP

- (a) Using a clip remover, remove the 6 clips.
- (b) Using a screwdriver, remove the front door weatherstrip. HINT:

Tape the screwdriver tip before use.



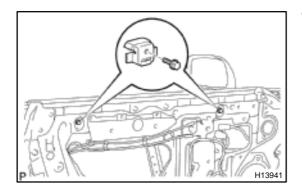
2000 MR2 (RM760U)

6. REMOVE FRONT DOOR BELT MOULDING

- (a) Using a clip remover, remove the clip.
- (b) Using a moulding remover, remove the front door belt moulding.

HINT:

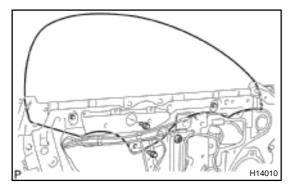
Apply protective tape to the outer surface to keep the surface from being scratched.



7. REMOVE UPPER WINDOW STOPS

Remove the 2 bolts and 2 upper window stops.

Torque: 13 N-m (130 kgf-cm, 10 ft-lbf)



8. REMOVE DOOR GLASS

- (a) Close the door glass until the nuts appear in the service hole.
- (b) Remove the nut and 2 bolts.

Torque:

Nut: 8 N-m (80 kgf-cm, 70 in.-lbf) Bolt: 7 N-m (70 kgf-cm, 60 in.-lbf)

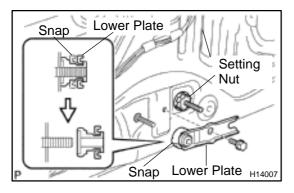
c) Take the door glass out of the panel carefully.

NOTICE:

Be careful not to drop the door glass.

HINT:

At the time of reassembly, please refer to the following item. Insert a shop rag inside the panel to prevent the glass from being scratched.



H14142

9. REMOVE WINDOW REGULATOR

(a) Remove the bolt of lower plate.

Torque: 5 N·m (50 kgf·cm, 44 in.·lbf)

- (b) Unlock the snap by pulling the lower plate.
- (c) Remove the snap and lower plate from the stud bolt of lower bracket.
- (d) Remove the setting nut.
- (e) Disconnect the connector.
- (f) Remove the 2 nuts and window regulator.

Torque: 5.5 N·m (55 kgf·cm, 48 in.·lbf)

10. If replacing window regulator:

REMOVE WINDOW REGULATOR FROM MOTOR

- (a) Remove the 2 screws and cover plate.
- (b) Using needle nose pliers, remove the drum and wire quide from the motor.

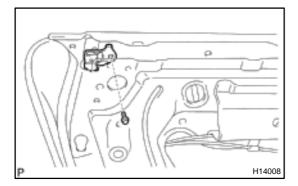
NOTICE:

Do not use a screwdriver etc. to remove them.

2000 MR2 (RM760U)

11. REMOVE SPEAKER

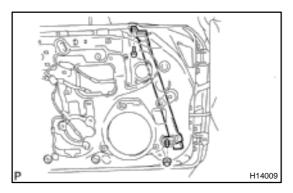
- (a) Remove the 3 bolts and speaker.
- (b) Disconnect the connector.



12. REMOVE DOOR GLASS FEMALE STABILIZER

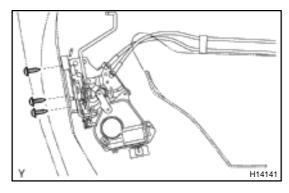
Remove the screw and door glass female stabilizer.

Torque: 13 N-m (130 kgf-cm, 10 ft-lbf)



13. REMOVE FRONT LOWER FRAME

- (a) Remove the bolt and nut.
- (b) Disengage the clamp of door wire harness from the front lower frame.
- (c) Remove the front lower frame through the service hole.
- (d) Remove the door glass run from the lower frame.



14. REMOVE DOOR LOCK

- (a) Disconnect the 2 links from the outside handle and key cylinder.
- (b) Disconnect the connector and remove the 3 screws.

Torque: 5 N·m (50 kgf·cm, 44 in.-lbf)

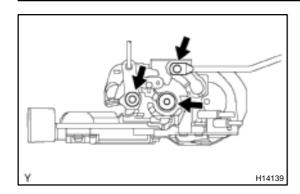
HINT:

- At the time of reassembly, please refer to the following item.
- Apply adhesive to 3 screws.

Adhesive: Part No. 08833–00070, THREE BOND 1324 or equivalent

- (c) Remove the door lock through the service hole.
- (d) Remove the door lock link clamp.

2000 MR2 (RM760U)



HINT:

- At the time of reassembly, please refer to the following item
- Apply MP grease to the sliding and rotating parts of the door lock.

15. REMOVE OUTER MIRROR

- (a) Remove the 2 nuts.
- (b) Remove the connector and mirror.

16. REMOVE OUTSIDE HANDLE

(a) Remove the 2 bolts and outside handle with key cylinder.

Torque: 5.4 N·m (55 kgf·cm, 48 in.-lbf)

(b) Remove the bolt and key cylinder from the outside handle.

Torque: 5.4 N-m (55 kgf-cm, 48 in.-lbf)

2000 MR2 (RM760U)